

PRODUCT DATA SHEET

Date: 04/30/2025

Spinnaker 550 Summit Avenue Troy, Oh 45373 800 543-9452

2.0 mil TC Gloss White Polyester (2024) ** B-122TMF ** 40# liner

Item#: 0050285

TRIMLESS PROGRAMS			
Dist. Ctr	Length	Min. Width	Core
Troy, Ohio	2.5 K	3"	3"
Troy, Ohio	5 K	3"	3"
Troy, Ohio	10 K	4"	3"
Ontario, CA	2.5 K	3"	3"
Ontario, CA	5 K	3"	3"
Ontario, CA	10 K	4"	3"

Facestock: 2.0 mil TC Gloss White Polyester (2024)

A top-coated, glossy white polyester facesheet offering high heat, tear, abrasion, solvent, and water resistance. The top-coating is engineered to accept dot matrix and thermal transfer printing as well as conventional silk screen, flexographic and offset/letterpress inks

Typical Value

Basis Weight: 65 #/3300 ft² Caliper: 2.0 mils

Tensile MD/CD: 21000 / 28000 PSI

Elongation @ Break MD/TD: 130 / 70% Gloss: 87 / N/A%

Adhesive: **B-122**TM**F** A clear all temperature acrylic adhesive featuring excellent adhesion to a variety

of surfaces with film facestocks. It covers a broad temperature range and has excellent converting characteristics on press. The high initial tack of B-122F to low surface energy polyolefins makes it an ideal for blow on applications

Typical Value

Coat Weight: $13 \#/3300 \text{ ft}^2$ Coat Weight: 19.24 grams/m^2

Caliper: .6 mils Adhesion to Stainless Steel, oz. (90° Peel): 24 Loop Tack, oz.: 47

Service Temperature: -65 to 200 °F Minimum Application Temperature: -10 °F Shear (1000g): 75 minutes Release Liner: 40# liner A bleached, calendered liner featuring excellent die cutting and stripping

characteristics. Recommended for use in roll-to-roll applications.

Typical Value

 Basis Weight:
 41 #/3000 ft²

 Caliper:
 2.5 mils

 Tensile MD/CD:
 34 / 21 #/inch

 Tear MD/CD:
 34 / 36 grams

 Opacity:
 69 max%

Total Product Caliper: 5.1 mils

Product Basis Weight Per MMSI: 259.16 #

Shelf Life: 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104 For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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